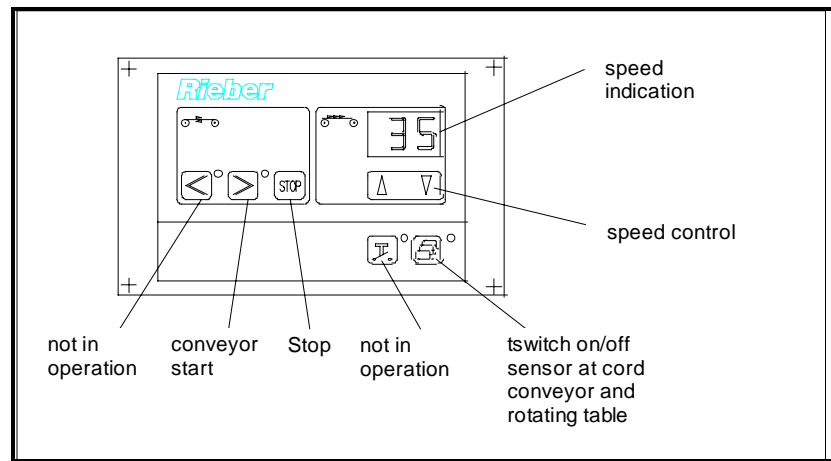


OPERATION AND MAINTENANCE MANUAL

CORD CONVEYOR

emergency stop



Operation Start



- switch on the master switch at the main control board, press button „ *conveyor forward* “

— conveyor is running

In case the emergency stop button is still pressed - please release first and start again

Speed control Δ ∇

- faster: press button Δ
- slower: press button ∇

Speed indication

- The speed is indicated proportional from 0 - 99 , please check the speed range of your conveyor in the drawing. 0 means min speed, 99 means max speed.

Conveyor stop


- Stop: press button STOP

emergency stop: press button

to release to emergency stop please turn the button left

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Conveyor backward (not in operation)

- press button 

External switch (foot) (not in operation)

- press button  — conveyor start/stop with foot switch

Sensor in/off operation

- press button  to set the sensor of the cord conveyor, resp. of the rotating table in or off operation. When the light is on the sensor is in operation, which is standard operation, when the conveyor is switched on.

– End of operation

press button  or  emergency stop
switch off the master switch at the main control board

Cleaning

The round cord and other visible surfaces are to be cleaned daily. Use an alcalic detergent.

Maintenance

For any maintenance work please inform your responsible service organisation and see the separate maintenance manual.

Please note: warranty expires if unattended.


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Trouble shooting

If the conveyor is not running, when you push the start button, please double-check the following:

- Is the main switch turned on? Please turn it on.
- Is there any Emergency Stop Button still pressed? Please release by turning left.
- Is the conveyor plugged in? Please plug it in.
- Does anything cover the light sensor, light barrier or capacitive sensor? Please remove the item.

You checked every point above, but the conveyor is still not running

Please check, if the sensor at the end of the cord conveyor is working, by pressir  . The sensor is now switched off (light near button is off) and the conveyor runs.